



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6005G00631-3G

Job Sheet 195649



Part No: RBW6005G00631-3G

Job Qty: 6 pcs

Part Name: Jack Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/29/19

Job Tracking No:

Due Date: 6/17/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6005G00631-3G Rev 2 IPP Rev. A 19.05.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	6 pcs	6/17/19	6/17/19	0.00	0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	MAY 29 2019
110	Packaging 2-1 - Receive - B4B	6 pcs	6/17/19	6/17/19	0.00	0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B Packaging 2 - 28 - B4B	MAY 29 2019



Container No: S184983



Part: RBW6005G00631 - 3G

Job No: 195649

Serial No/Batch: S184983

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/29/19

Plex 5/29/19 9:03 AM dart.Lussier.Patrick

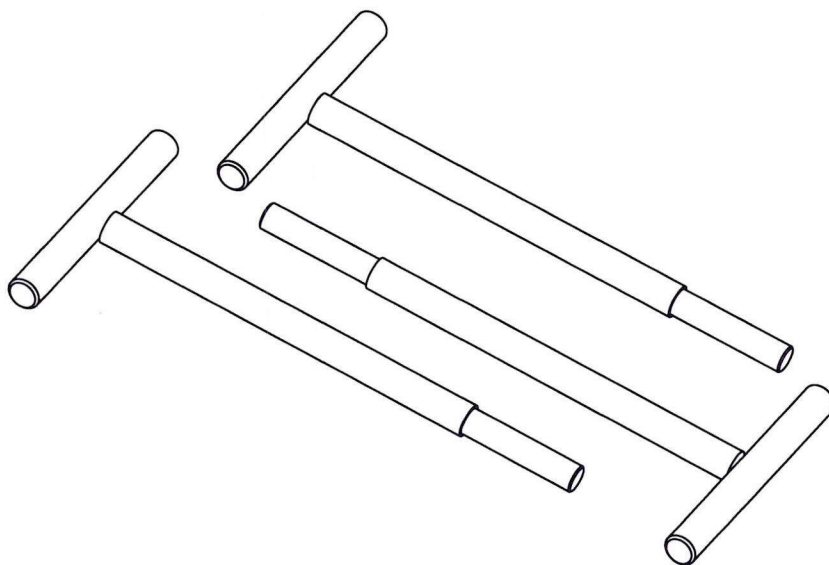
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	6 pcs	6/17/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					MAY 29 2019
130	Packaging 3-1 - Stock - B4B	6 pcs	6/17/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	6 pcs	6/17/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
Part Op 100 - -Issue P/O to ARROW TECH MACHINE WORKS ; P/O 116043369 -Manufacture RBW6005G00631-3G as Descriptions: per DWG. -Certificate of Conformity is required 110 - Certificate of Conformity is required xp					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RBW6005G00631-3GP	Jack Screw	6 Ea (1 ea)	100-Purchasing	518 Y902	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6005G00631-3GP	6	0	0
Part Specifications				
Specifications could not be found.				

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 & -5 CH'D DIAMETER WAS Ø.345 IS Ø.375.	3/24/2011	RJC	
2	16-0015	ADDED NOTE SHT 1. -3 & -5 DELETED P/N MCMASTER-CARR #8935K33 FROM BOM. -1 CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE. -3 CH'D DIM WAS (Ø.375) IS Ø.38, WAS 3.160 IS 3.16. -5 CH'D DIM WAS (Ø.375) IS Ø.38, WAS 5.937 IS 5.94.	2/3/2016	RJC	JAG



NOTE:
1. REFERENCE AGUSTA T/N 3G6005G00631.
2. PART OF KIT RBW6005G00431-3G.

DART AEROSPACE	
TITLE JACKSCREW	
DWG NO. RBW6005G00631-3G	REV 2
MAT'L HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/√	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL AW139	
DRAWN BY: CLOUGH CHECKED: DUERFELDT OPFS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	SCALE 1:2 DATE 12/14/2010
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	3	JACKSCREW WELDMENT			2
			-3	1	HANDLE	4140/4142 Q & T		3
			-5	1	SCREW	4140/4142 Q & T		4
	ASSY -1							



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043389



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB043389

PO Date: 5/6/19

Due Date: 6/17/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
①	195646	RBW6005G00531-3GP			Jack Screw REV 2	Firmed	-	6/17/19	6 Ea	0 Ea	6 Ea	\$133.00/Ea	\$798.00
						6x	MAY 28 2019						
②	195649	RBW6005G00631-3GP			Jack Screw REV 2	Firmed	-	6/17/19	6 Ea	0 Ea	6 Ea	\$133.00/Ea	\$798.00
						6x	MAY 28 2019						
③	194619	RBW3205G00151-3GP			Main Landing Gear R&R Wrench REV 2	Firmed	-	6/17/19	3 pcs	0 pcs	3 pcs	\$250.00/pcs	\$750.00
						3x	MAY 28 2019						
Grand Total:												\$2,346.00	

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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

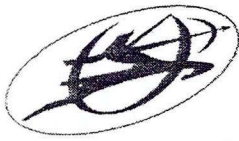
A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 5/6/19 1:41 PM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 571

Date: 05/24/19
PO Ref: HB043389 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty ✓	Item	Part No. ✓
6 ✓	JACK SCREW REV.2	RBW6005G00531-3G ✓
6 ✓	JACK SCREW REV.2	RBW6005G00631-3G ✓
3 ✓	MAIN LANDING GEAR R&R WRENCH REV.2	RBW3205G00151-3G ✓

**DAS
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9-89**

RECEIVED

MAY 28 2019

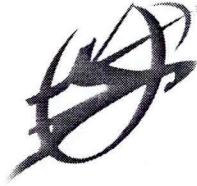
DART AEROSPACE LTD.

Received by: _____

Packaged by: J.M.L.

Checked by: Q.E.

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB043389 ✓

Dated: 5/24/2019

Our Order / Job No: AWT-HB043389-B

Order Qty: 6 ✓

Part Name: JACK SCREW

Part Number RBW6005G00631-3G REV.2 ✓

Lot Size: N/A

Ship Date: 5/24/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6005G00631-3G

Rev: 2

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Material Size and Type: -3, -5/ 4140 Q&T

Material Specifications: ASTM A108

Heat Treatment: (RC 28-32)

Plating/Finish: ZINC PLATE: ASTM B633 TYPE 1 SC 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 05/24/19

Signed: _____


PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com